

Date: Friday, 05/01/2007 9:27:54 AM
User: Linda Lacelle

Process Sheet

| | |
|---|---|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : LABEL PLATE |
| Job Number : 29936 | |
| Estimate Number : 11840 | |
| P.O. Number : N/A | Part Number : D2329 |
| This Issue : 05/01/2007 S.O. No. : N/A | Drawing Number : D2329 REV B |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : N/A Type : SMALL /MED FAB | Drawing Revision : B |
| Previous Run : 29936 | Material : N/A |
| Written By : <u>W</u> | Due Date : 12/01/2007 Qty: 10 Um: Each |
| Checked & Approved By : <u>W</u> | |
| Comment : Est. A 99.11.02 New Issue EC | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|-----|-----------|--------------------|
| 1.0 | M304S20GA | 304/316 .040 Sheet |
|-----|-----------|--------------------|



Comment: Qty.: 1.0646 sf(s)/Unit Total : 10.6460 sf(s)
304/316 .040 Sheet
Material: AISI 304 / 316 SS 0.040 thick
Batch No. M101873

(10)

| | | |
|-----|-----------|----------------|
| 2.0 | WATER JET | FLOW WATER JET |
|-----|-----------|----------------|



Comment: FLOW WATER JET
1-Cut as per Dwg D2329
Dwg Rev: B
Prog Rev: B

M1 07 01 08

(10)

2-Deburr if necessary

SAB 07/01/08

(10)

| | | |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

M1 07 01 08

(10)

| | | |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|



Comment: SECOND CHECK

SAB 07/01/08

(10)

| | | |
|-----|---------|-----------------|
| 5.0 | BENDING | BENDING MACHINE |
|-----|---------|-----------------|



Comment: BENDING MACHINE
Deburr
Bend as per Dwg D2329

SAB 07/01/26

10

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: *LD* Date: 07/01/30

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Friday, 05/01/2007 9:27:54 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LABEL PLATE

Job Number: 29936

Part Number: D2329

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07/01/29 (10)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WS

07-01-29 (10)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/01/30

Job Completion



07-06-30

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

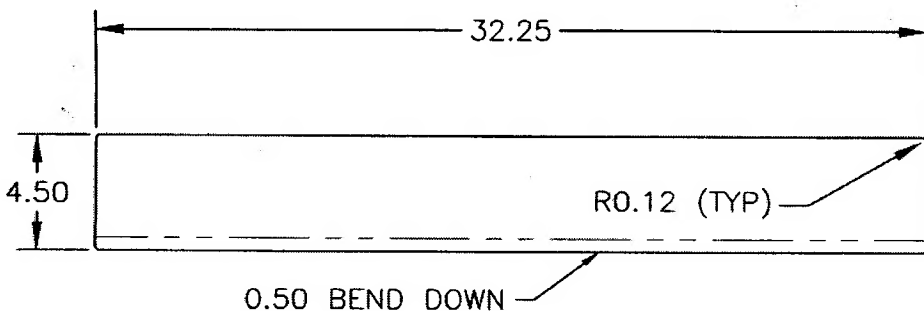
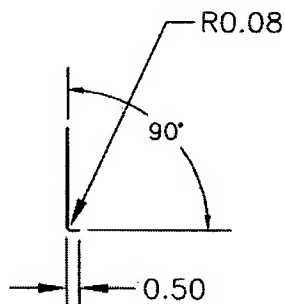
QA: N/C Closed: _____ Date: _____

DART



RELEASED
99.10.12 KE

| DESIGN | DRAWN BY | DART AEROSPACE LTD | REV. B |
|----------|----------|-----------------------------|--------------|
| KE | KE | HAMKESBURY, ONTARIO, CANADA | |
| CHECKED | APPROVED | DRAWING NO. | SHEET 1 OF 1 |
| KE | KE | D2329 | |
| DATE | | TITLE | SCALE |
| 99.09.21 | | LABEL PLATE | 1:7 |
| A | 98.03.18 | NEW ISSUE | |
| B | 99.09.21 | ADDED BEND | |



D2329 FLAT PATTERN

* 00.10.04
CP 00.10.04

MATERIAL: AISI 304/316 SS 0.040 THICK (20 GAUGE)
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 29936

